

**DECLARATION AND POWER OF ATTORNEY FOR UNITED STATES PATENT APPLICATION**

As a below named inventor, I hereby declare that:

My residence, postal address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

**IMPORTANCE OF SEMANTIC WEB RESOURCES AND SEMANTIC ASSOCIATIONS BETWEEN TWO RESOURCES**

the specification of which is attached hereto unless the following box is checked:

☐ was filed on \_\_\_\_\_  
as United States Patent Application Number \_\_\_\_\_  
or PCT International Patent Application Number \_\_\_\_\_  
and was amended on \_\_\_\_\_ (if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the patentability of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that willful false statements may jeopardize the validity of the application or any patent issued thereon.

**POWER OF ATTORNEY:** As a named inventor I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith (list name and registration number):

<b>T. Rao Coca</b>	<b>(#29,784)</b>	<b>Mark C. McCabe</b>	<b>(#53,291)</b>
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**Full name of sole or first inventor: Bhuvan BAMBA**

Inventor's Signature: *Bhuvan Bamba*


Date: *April 6, 2004*

Residential Address: **E-114, Sarita Vihar, New Delhi 110044, India**

Citizenship: **India**

Postal Address: **Same**

Full name of second joint-inventor, if any: Sougata MUKHERJEA

Inventor's Signature: 

Date: April 6, 2004

Residential Address: N158 Panchsheel Park (FF), New Delhi 110017, India

Citizenship: India

Postal Address: Same

**AUTHORIZATION TO FILE UNITED STATES PATENT APPLICATION**

As below named inventor, of an invention initially entitled

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and identified by the above IBM Docket Number, pursuant to 37 CFR, 1.41(C), I/we hereby authorize the attorney or agent designated by IBM Corporation to file on our behalf in the United States Patent and Trademark Office, an application for patent on the above identified invention.

Whereas the title used on the subsequently prepared patent application may vary from the above initial title, the unique docket number identifies the invention.

**Full name of sole or first inventor: Bhuvan BAMBA**

Inventor's Signature: *Bhuvan Bamba* Date: *April 6, 2004*

Residential Address: **E-114, Sarita Vihar, New Delhi 110044, India**

Citizenship: **India**

Postal Address: **Same**

**Full name of second joint-inventor, if any: Sougata MUKHERJEA**

Inventor's Signature: *Sougata Mukherjee* Date: *April 6, 2004*

Residential Address: **N158 Panchsheel Park (FF), New Delhi 110017, India**

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